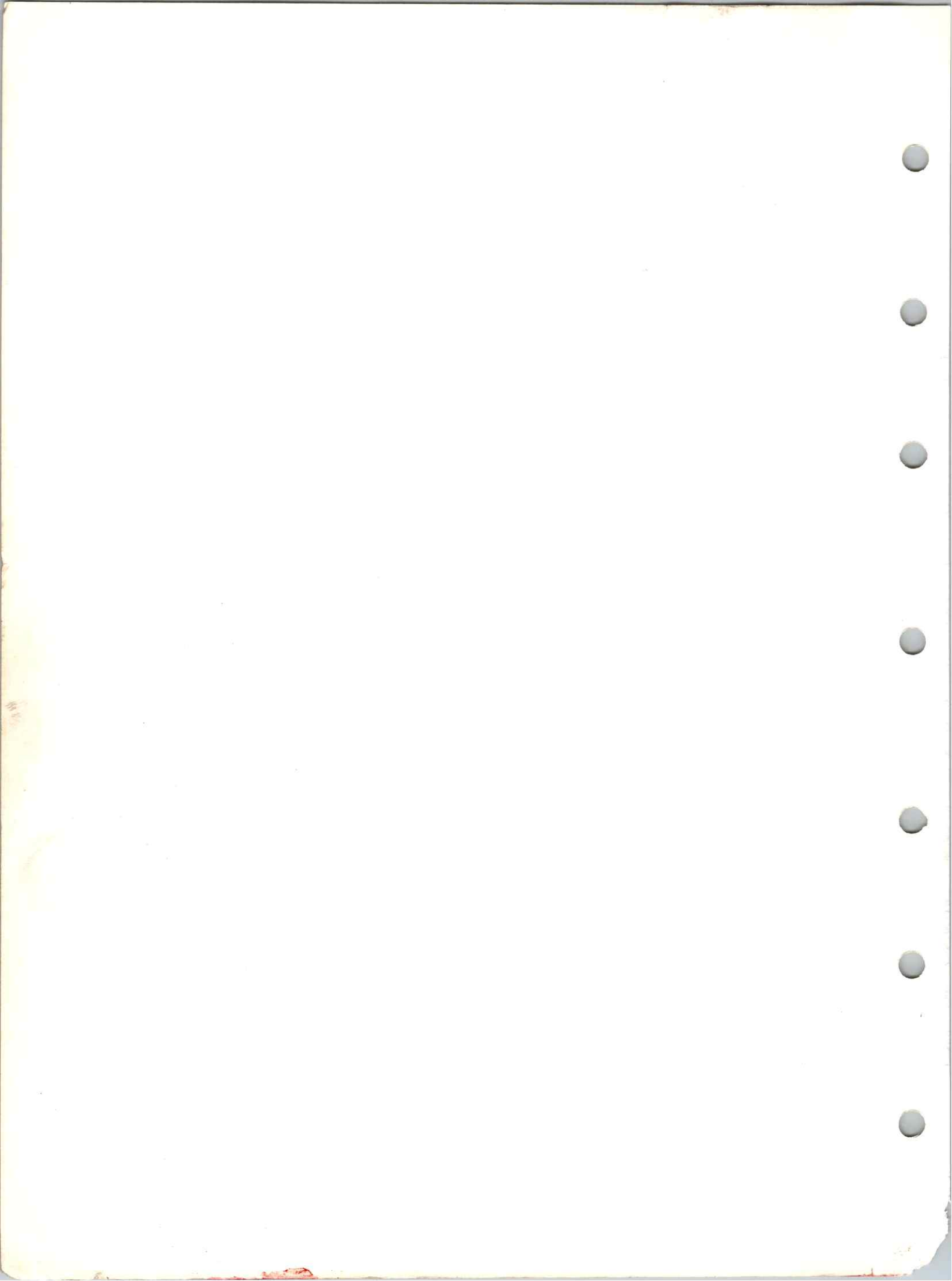


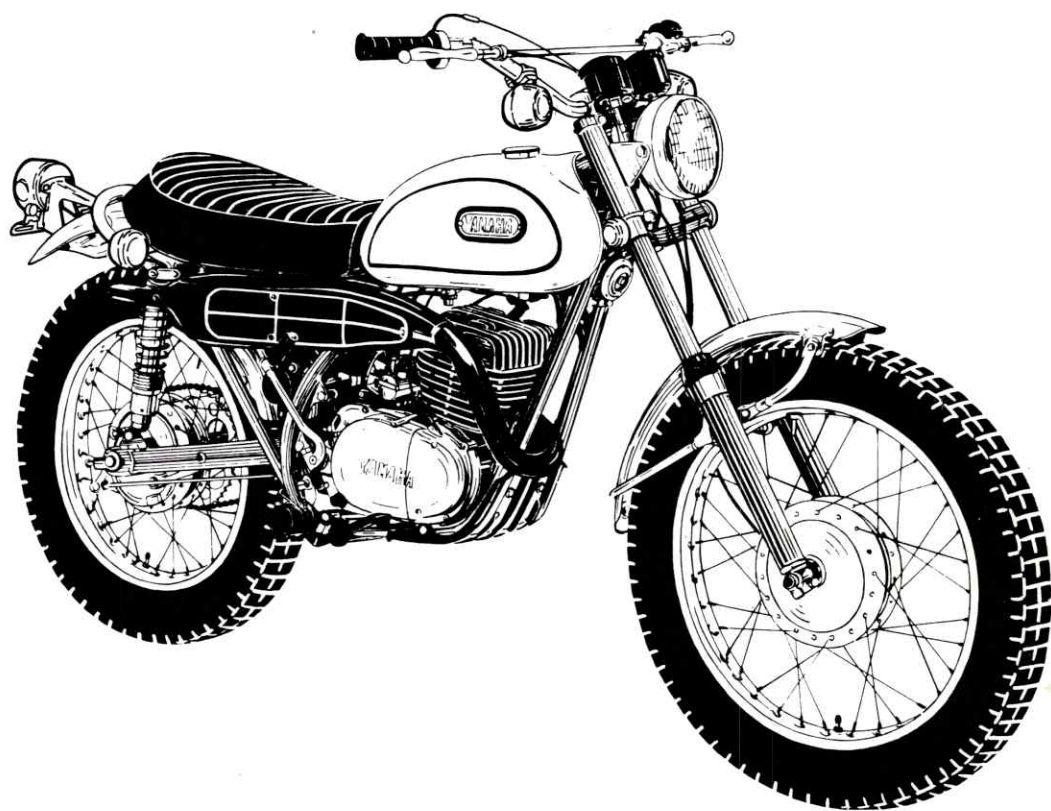
# **YAMAHA**

## **PARTS LIST**

**250 DT1-E**

**250 DT1-MX**





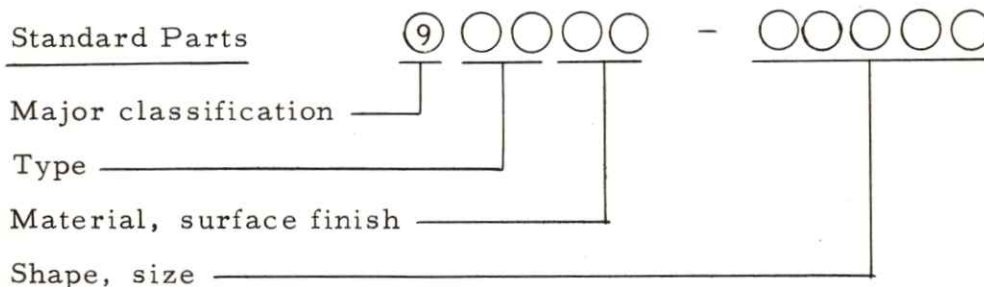
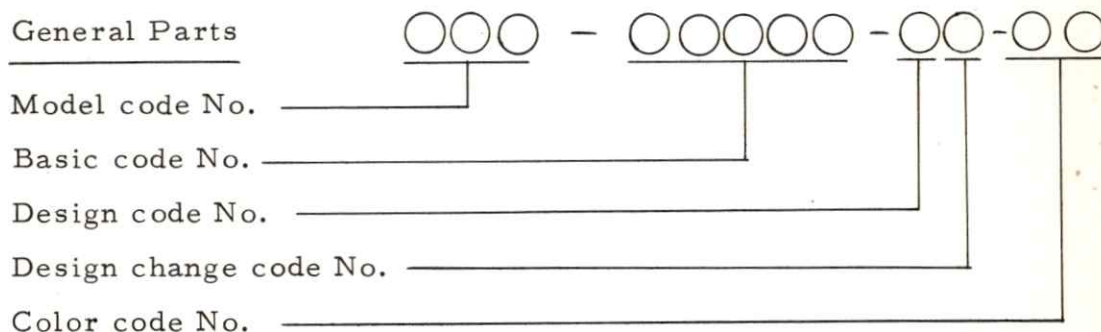


# FOREWORD

This Parts List relates to the parts in use for the Yamaha 250 DT1-E. When you are ordering replacement parts for the DT1-E, refer to this Parts List and quote both part numbers and part names correctly.

## 1. Structure of Part No.

Yamaha parts are divided largely into two categories; general parts and standard parts, and each part No. has the following structure:



Note: Every standard No. begins with 9.

## 2. How to Use this Parts List

(1) Except for steel balls (whose size is indicated in inches), the size of all parts is indicated in millimeters in the following manner.

Pipe (rubber or vinyl) ..... Inside diameter - length

O-ring ..... Sectional area - inside diameter

Washer, shim, collar ..... Inside diameter - outside diameter - thickness (length)

(2) Parts, which are to be supplied in the form of assemblies, are listed with an indention of one letter's space, and a dot (.) is put

against the name of each part. If any two different assemblies (e.g., right and left side components) consist of almost the same type components, these two assemblies are listed in two lines, and then the names of component parts are listed in the subsequent lines with an indentation as mentioned earlier. The quantity of parts is given in the following manner; that is, in the case of parts being the same in type between the right and left, a total quantity of parts is given. On the other hand, if the right and left side parts are different in type, the quantity of part(s) on each side is given.

Example

Description	Qt'y
CARBURETOR ASS'Y, left	1
CARBURETOR ASS'Y, right	1
. JET, pilot	2
. NOZZLE, main	2
.	
.	
.	
. LEVER, starter, left	1
. LEVER, starter, right	1

(3) Key to Symbols

L.H	....	Left hand side (viewed from rider's seat facing forward).
R.H	....	Right hand side (viewed from rider's seat facing forward).
U. R	....	Use size (thickness) and/or number as required
T	.....	Number of teeth in a gear
V	.....	Voltage for light bulbs
S	.....	"S" type oil seal or "S" type circlip
SD	....	"SD" type oil seal

SO . . . . "SO" type oil seal  
SW . . . . "SW" type oil seal  
E . . . . . "E" type circlip  
R . . . . . "R" type circlip  
F/No. . . Frame No. (Applicable machine No.)

- (4) The right and left in relation to parts are determined on the basis of the rider facing toward the front.
- (5) This Parts List is based on the model in the production line on June 15, 1970. Accordingly, if any modifications which have been made to parts will be announced in the Yamaha Parts News. It is advisable that according to the Yamaha Parts News, You will make necessary corrections to the Parts List on hand to keep it u-dated.





# CONTENTS

## ENGINE

Fig. 1	Crankcase .....	1
Fig. 2	Crankcase Cover .....	5
Fig. 3	Crank & Piston .....	7
Fig. 4	Clutch .....	11
Fig. 5	Transmission .....	15
Fig. 6	Shifter A .....	21
Fig. 7	Shifter B .....	25
Fig. 8	Starter .....	27
Fig. 9	Tachometer Gear .....	31
Fig. 10	Air Cleaner .....	33
Fig. 11	Carburetor .....	35
Fig. 12	Muffler .....	39
Fig. 13	Oil Pump .....	43
Fig. 14	Flywheel Magneto .....	47

## CHASSIS

Fig. 15	Frame .....	51
Fig. 16	Rear Arm & Rear Cushion .....	55
Fig. 17	Stand, Footrest & Rear Brake Pedal .....	59
Fig. 18	Front Fender & Rear Fender .....	63
Fig. 19	Front Fork .....	67
Fig. 20	Steering .....	71
Fig. 21	Handle & Wire .....	73
Fig. 22	Fuel Tank .....	77
Fig. 23	Oil Tank .....	79
Fig. 24	Seat .....	81
Fig. 25	Front Wheel .....	83
Fig. 26	Rear Wheel .....	87
Fig. 27	Head Lamp .....	93
Fig. 28	Speedometer & Tachometer .....	97
Fig. 29	Tail Lamp .....	99
Fig. 30	Flasher Lamp .....	103

Fig. 31 Electrical ..... 105

**DT1-MX**

Fig. 32 Engine (Cylinder & Transmission) ..... 111

Fig. 33 Engine (Air Cleaner & Exhaust) ..... 113

Fig. 34 Chassis (Front Fork & Front Fender) ..... 117

Fig. 35 Chassis (Front & Rear Wheel) ..... 121

**NUMERICAL INDEX**

# ENGINE





